

54609 DREV

Work Order ID 52332



Page 1

Tuesday, September 22, 2009 3:12:36 PM

Item ID: D3161-9

Accept



Setup Start



Revision ID: A2

Stop



Item Name: Hinge 17.0"

Start Date: 9/23/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: RLDate: 09-27

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3161

Rev A2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

(1) 72" Hinge makes (4) D3161-9 parts at 17" long ☐ Cut to length as per Dwg
D3161

9/29/12/14 (12)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

278 or 1/2/14

(12)

120

0.00



Identify as per dwg & Stock Location: _____

Packaging

Memo

0.00

Packaging

9/14/14 sf (12)

Work Order ID 52332

Tuesday, September 22, 2009 3:12:37 PM

Page 2

Item ID: D3161-9

Accept

Revision ID: A2

Item Name: Hinge 17.0"

Start Date: 9/23/2009 Start Qty: 12.00

Required Date: 10/9/2009 Req'd Qty: 12.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09.12.16

H091214
(12)

Picklist Print

Page 1

Tuesday, September 22, 2009 3:12:36 PM

Work Order ID: 52332



Parent Item: D3161-9RevA2



Parent Item Name: Hinge 17.0"

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	84.0000	19.8000			



9/25/12/14

Piano Hinge

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

84

101334

4

110267

19

111072

39

112612

22

M 113368

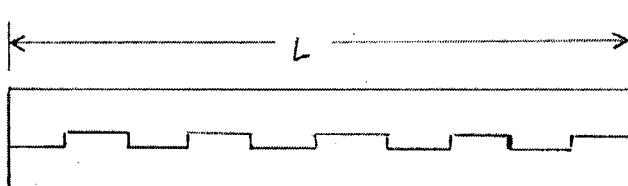
19.80



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RT	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52332

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.